

60 > 100 kph

# Monobloc 80 4-1/5-1/4-2 Semi-automatic washer & filler for kegs

The Keg Cleaning and Filling Solutions for High-Volume Breweries

# **Automatic process flow**

Streamlined and efficient workflow

## **Compact design**

Space-saving dimensions; 4055 x 2160 x 2676 mm (WxDxH). Small footprint

## **User-friendly control panel**

15" HMI color display provides all process and alarm information in an accessible format

#### Processes up to 60-90 kph

Capable of processing 60-100 kegs per hour, ideal for medium to large breweries with high production needs

# Accessible and easy to maintain

Designed for easy installation and upkeep, with a compact and efficient layout

#### Compatible with stainless steel kegs

Suitable for kegs ranging from 10 to 60 liters in DIN and European standards





#### **Technology**

Integrated media management: Hot water, detergent set, and multiple media tanks

Automated filling system with CO<sub>2</sub> pre-pressurisation and automatic shut-off control

Remote service capabilities, allowing for remote diagnostics and system monitoring

#### **Process**

Process monitoring with sensors and self-monitoring controls

Hygienic design

Low CO<sub>2</sub> loss

Noise level below 80dBA

Secured by glass panels to prevent unauthorized access during operation

#### Construction

Compact design: 4055 x 2160 x 2676 mm (WxDxH)

Robust stainless steel frame

Fully wired and piped, delivered ready for connection and operation

Enclosed within glass panels for operator safety

Foam-cleaning ready for optimal hygiene

PLC control

Integrated electrical cabinet with display controls

2 to 4 active washing heads

1 filling head with auto shut off control

Power requirements: 230/400 V, 50/60 Hz, 4-12 kW

Empty weight: Empty weight of 3600 kg, production weight of 4200 kg

#### **Applications**

Suitable for 10 to 60-liter kegs (DIN and European standards)

Stainless steel kegs

One way kegs without bag

Processes up to 60-100 kph

## **Benefits**

Automatic process flow

Easy installation and maintenance

Accessible and user-friendly

Space-saving design without compromising performance

## **Options**

2nd filling head

Caustic spray on fitting and rim side

Automatic detergent dosing system

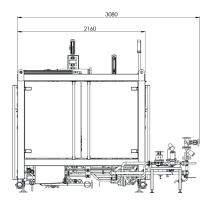
Flow meter with automatic back-pressure control unit (BPCU)

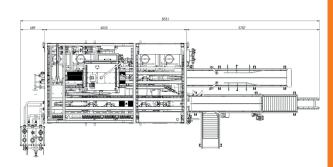
Auxiliary machines (weigher, turner, coder, keg conveying,...

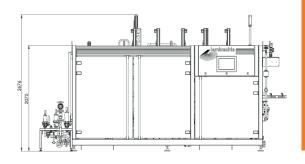
Integrated weighing scale

Exterior washing

Reject module







	Monobloc 80 4-1/5-1	Monobloc 80 4-2
Capacity	60 > 75 kph	80 > 100 kph
Wash head	4 to 5	
Fill head		2
2m powered infeed conveyor/ 2m gravity outfeed conveyor		
Integrated hot water, detergent set & mixed water		
Soaking	Up to 5 minutes (optional 20 min)	3,5 minutes
Filling stainless steel kegs		
Filling one way kegs without bag		
Dimensions	4055x2160x2676 mm (WxDxH)	4055x2160x2676 mm (WxDxH)
Detergent tanks	4 integrated tanks	4 integrated tanks (up to 5 in option)